

PRODUCT INFORMATION

AIR FLOW TESTER



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Optimum for testing discharge flow and airtightness. Flow sensor is selectable from Laminar Flow and Mass Flow.

Features



Easy-to-navigate configuration with icons. Each menu opens by simply touching an icon.



Test pressure and flow can be monitored in charts.



Language selectable (English, Japanese, Chinese, Spanish)



FTP (optional) available for Ethernet.



Easy data collection via USB port.



Flow Check (C-CHK) as standard feature



Flow Optimizer. Even when test pressure fluctuates, the flow at the specified test pressure is displayed.

■ Application Examples



One-touch icons



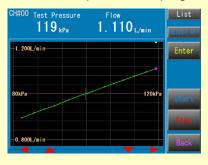
Measure Screen



X-Chart/List and Statistics for Analysis

No.	Flow (S-DET)	Judgment	Time		
36	1.013	Pass	10:45:04		
37	1.013	Pass	10:45:27	Chann	el
38	1.013	Pass	10:45:50		
39	1.013	Pass	10:46:13	Star	
40	1.014	Statist	ice		
41	0.979	Jede13e.			
42	1.004	<u>n</u>			0.008
43	1.005	Max	1.013	Xbar+3σ	1.013
44	1.004	Min	1.010	Xbar-3σ	1.010
45	1.004	R	0.004	Cpk	28.302
		Xbar	1.011	Сри	28.302
				Cp1	153.819
		1			

Flow Optimizer Multi-Point Optimizer Sampling



Test parameters and results can be output to the USB memory.



FTP Function



IP Address
Subnet Mask
Settings
User Name
Password
FTP Directory
FTP parameters





Share the quality data via Ethernet

Select Laminar Flow Sensor or Mass Flow Sensor Take advantages of excellent features of each Flow Sensor.

Laminar Flow Sensor (Laminar Flow Tube)



- ► Wide variety of ranges (F.S.10 mL/min to 100 L/min)
- ► Can measure pulsating flow rate such as pump discharge flow
- ► Durable & robust with no moving parts

Mass Flow Sensor



- ► Can measure with different/variable line pressure
- ► No atmospheric compensation required
- ► High response speed

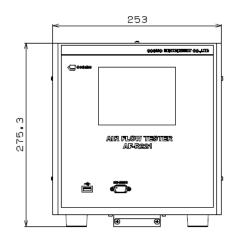
■ Standard Features

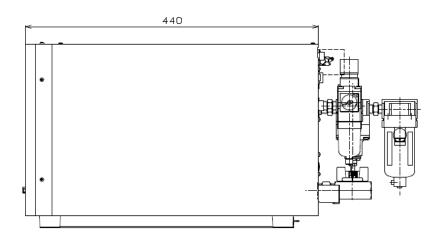
Display	6 measuremen	6 measurement screens are available.		Averages the readings for more stable readings with less variation.
			Data Analysis	Counter, Statistics, Waveform display
	Blow Check	After flow test, the fill valve is opened to check there is flow. Only for F4	User Span	Span value is either manually entered or automatically set.
			Flow Limits	Upper limits: UL2/UL, Lower limits: LL2/LL
Test Reliability			Exhaust Interference	Externally controls the Exhaust timing after air flow test.
lest	The flow is compared with the value of	Prevention	,	
'	C-CHK	Flow Master.		
		Data Acquisition	Up to 5000 data are stored.	
	F-CHK Measured flow is compared with the value of Flow Master in every test. (Option: CX)		Data / toquiotion	USB can be used for data storing.
	Formula Optimizer	Samples the flows at Target Test Press (P1) to display the optimized flow.	DET Extension	When the flow is in the range between "DET LL and DET LL2" or "DET UL and DET UL2", the DET is repeated.
-Iow Optimizer	Two-Point Optimizer	Samples the flows at two pressure points, Target Test Press (P1) and Off-Target Test Press (P2), to optimize the measured flow when the test pressure is off target.	Optional Feature	External Exhaust Valve (Exhaust valve unit is sold separately)
NO II	Multi-Point Optimizer	Samples the flows at Target Test Press (P1) and other multiple pressure points within the allowable range to optimize the flow when the test pressure is off target.	Optional Feature	Bypass circuit ready (Bypass circuit unit is sold separately.)

■ Specifications

Pressure Media	Air				
Accuracy	■ Laminar Flow Sensor ±1.5% of F.S. ±1 digit (Specified test pressure) ■ Mass Flow Sensor ±1.5% of F.S. ±1 digit (Specified test pressure)	Port Size	Pressure source / Pilot pressure source Rc 1/4 (Laminar Flow Model 100L only: Rc 3/8) WORK Port 200 mL/min or less: Rc 1/4 500 mL/min or more: Rc 1/2		
	±1.5% of F.S. ±1 digit (Specified test pressure) ±3.0% of F.S. ±1 digit (Other than the specified test pressure)		Front panel port	T, IL, ML, D and P fixed length outputs, F2	
	Micro (L01): 1 to 10 kPa (without Regulator)	RS-232	Rear panel port	T, IL, ML, D and P fixed length outputs, F2	
Specified Test Pressure Range	Micro low (L03): 10 to 30 kPa (Mass Flow only) Micro low (L05): 10 to 50 kPa (Laminar Flow only) Low (L): 15 to 80 kPa Medium (M): 30 to 700 kPa Vacuum (V): -10 to -70 kPa (Laminar Flow 20L or less)	N3-232	Save Data	Flow, Pressure, Comp value, Air temp, Flow limits, Atm press, and others	
			CSV Copy to USB	csv file	
Number of Channels	32 channels (#0 to #31)	USB Port	Parameter Backup System Backup Software update		
D	100 to 240 VAC±10%, 50/60 Hz,60 VA max		Copy Operation Manual (PDF)		
Power Source	(Use the enclosed power cord at 125 VAC or less)	Flow Unit	L/min, mL/min, L/s, m	ıL/s, L/h, m³/h, mm³/s,	
Timer Setting	Up to 999.9 s (Resolution: 0.1 s)	Flow Offic	USP (User Span)		
Timer Setting	Op to 999.9 \$ (Nesolution, 0.1 \$)	D	kPa, MPa, (psi, kg/cm², bar, mbar, mmHg, cmHg, inHg,		
Pressure Source	Clean air The source pressure must be sufficiently higher than the	Pressure Unit	mmH ₂ O) The units in () are no	t available for SI unit models.	
i lessuie soulce	test pressure.	Standard	Quick mounting brack	xets Interface connectors Power	
Operating Temperature	ting 5 to 45°C		Quick mounting brackets, Interface connectors, Power cable (3 m), Inspection record, Operation Manual		
Humidity	80 % RH or less / no dew condensation	Weight	Approx. 15 kg		

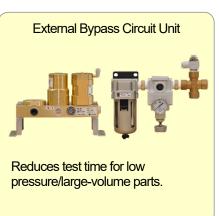
■ External Appearance

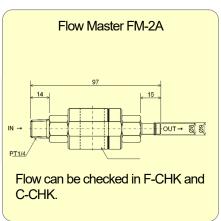




■ Peripheral Equipment







■ Model

AF-R221 (A . B . C . D E F. G) (H , [, J)

A Flow Sensor

Sensor	Mass Flow Sensor	Laminar Flow Sensor
Code	F3	F4

B Flow Sensor Range

Sensor		Code												
Mass Flow Sensor	500ML	2L	5L	20L	50L	100L								
Laminar Flow Sensor	10ML	20ML	50ML	100ML	200ML	500ML	1L	2L	5L	10L	20L	30L	50L	100L

C Pressure Range

Pressure	Micro	Micro low	Micro low	Lo	DW W	Medium	Vacuum
Pressure range	1 to 10 kPa	10 to 30 kPa	10 to 50 kPa	30 to 80 kPa	15 to 80 kPa	30 to 700 kPa	-10 to -70 kPa
Code	L01	L03 Mass Flow only	L05 Laminar Flow only	L Mass Flow only	L Laminar Flow only	M	V

D Pneumatic Circuit

Code	Code B1 G1		F	С
Function	Effective for large-volume parts. Pressurizes the tested part during CHG.	Exhaust Valve is built in the tester. Prevents testers from oils and dusts.	Reduces pressurization time by applying a pressure higher than the test pressure for a predetermined period of time (or to a target pressure) during CHG.	The flow coming out of the tested part is measured and judged.
	Built-in Bypass Circuit	Built-in Exhaust Valve	Dual pressure ready(Bypass circuit unit is sold separately.)	Secondary Flow Measurement

E Units

Units	SI units	All units (Only for overseas customers)	UL certification		
Office	(Mandatory for Japanese customers)	All drills (Orly for overseas customers)	(Only for US customers, In preparation)		
Code	UX1	UX2	UX3		

Options

Code		Function	Code		Function
R1	EP Regulator connector for Dual pressure	Specify this option when EP Regulator is selected in option F.	J1	US specification (Port size in NPT)	All ports in NPT (Including ball valves)
СХ	Automatic CAL Check	Automatically checks sensitivity with flow master	W	Stop Valve Monitoring	Checks open/close of the stop valves.
FR	Dual Range (For F4 only)	One flow sensor can provide two ranges. (It depends on the flow sensor.).	K	Atmospheric Pressure Sensor (For F4 only)	The atmospheric pressure is automatically captured with a high performance atmospheric pressure sensor and compensated.
Р	Speed Controller	Speed controller is provided at the regulator outlet.	D	FTP memory	FTP function can be used.

G Power Cable

Code	VA	125 VAC. 3 m	VF	250 VAC, 2 m	VK	250 VAC. 2 m (Only for Chinese customers)

H Flow Range I Test Pressure Range

Mass Flow Sensor

Wass Flow School							
H Flo	w Range	I Test Pressure Range					
Code	Flow Range	Pressure	Vacuum				
500ML	0 to 500 mL/min	10 to 700 kPa	-10 to -70 kPa				
2L	0 to 2 L/min	10 to 700 kPa	-10 to -70 kPa				
5L	0 to 5 L/min	10 to 700 kPa	-10 to -70 kPa				
20L	0 to 20 L/min	10 to 700 kPa	-10 to -70 kPa				
50L	0 to 50 L/min	10 to 700 kPa	_				
100L	0 to 100 L/min	10 to 700 kPa	_				

- Select a flow range from the table.
- Specify the test pressure within the applicable pressure range.
- Consult Cosmo if the test pressure exceeds the range.

J Conversion Temperature

Temperature	20 °C	0℃
Code	S	N

The contents in this Product Information are as of August 2022. The specifications are subject to change without prior notice.

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Laminar Flow Sensor

H Flow Range		I Test Pressure Range		
Code	Flow Range	Pressure	Vacuum	
10ML	0 to 10 mL/ min	10 to 700 kPa	-10 to -70 kPa	
20ML	0 to 20 mL/ min	10 to 700 kPa	-10 to -70 kPa	
50ML	0 to 50 mL/ min	10 to 700 kPa	-10 to -70 kPa	
100ML	0 to 100 mL/ min	10 to 700 kPa	-10 to -70 kPa	
200ML	0 to 200 mL/ min	10 to 700 kPa	-10 to -70 kPa	
500ML	0 to 500 mL/ min	10 to 700 kPa	-10 to -70 kPa	
1L	0 to 1 L/min	10 to 700 kPa	-10 to -70 kPa	
2L	0 to 2 L/min	10 to 700 kPa	-10 to -70 kPa	
5L	0 to 5 L/min	10 to 700 kPa	-10 to -70 kPa	
10L	0 to 10 L/min	10 to 500 kPa	-10 to -70 kPa	
20L	0 to 20 L/min	10 to 700 kPa	-10 to -70 kPa	
30L	0 to 30 L/min	10 to 500 kPa	-10 to -70 kPa	
50L	0 to 50 L/min	10 to 500 kPa	-10 to -50 kPa	
100L	0 to 100 L/min	10 to 500 kPa	_	
are subject to change without prior notice				

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