



AF-R220
AIR FLOW TESTER

Optimum for testing discharge flow and airtightness.
Flow sensor is selectable from Laminar Flow or Mass Flow.

■ Features



Easy-to-navigate configuration with icons Each menu opens by simply touching an icon.



Test pressure and flow can be monitored in charts.



Language is selectable among English, Japanese, Chinese and Spanish



Test results analysis is available.



Test results can be easily stored in a USB Memory.



Display of equivalent flow rate at 1 atm, 20 °C
(When option K is selected, the actual atmospheric pressure is automatically measured for the calculation.)



Flow Check (C-CHK) as standard feature



Flow Optimizer. When test pressure fluctuates, the flow at the specified test pressure is displayed.

■ Application Examples



Engine assembly leak tests



Flow and leak tests for Auto parts

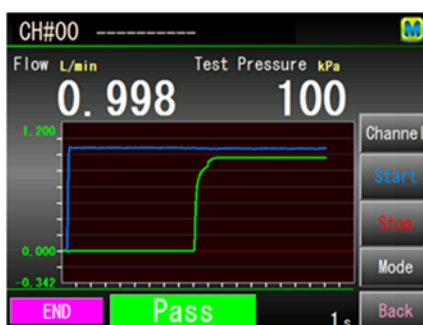


Gas equipment flow

Main Menu



Measurement Screen (Waveform)



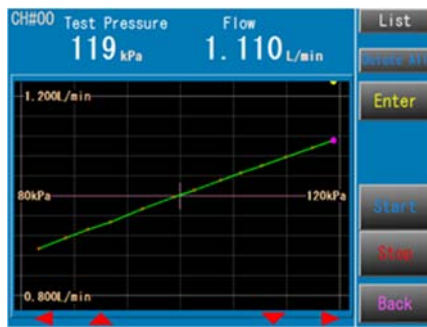
X-Chart/List and Statistics for Analysis

Flow (S-DET)	Judgment	Time
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		

n	0	σ	0.000
Max	0.000	Xbar+3σ	0.000
Min	0.000	Xbar-3σ	0.000
R	0.000	Cpk	0.000
Xbar	0.000	Cou	0.000
		Cpl	0.000

Flow Optimizer

Multi-Point Optimizer sampling screen



Language Menu



USB Port



- Test Data
- Waveform Data
- Parameter Backup/Restore
- System Backup/Restore
- Copy CVS to USB
- Tester version upgrade
- Copy Operation Manual

Flow sensor is selectable from Laminar Flow or Mass Flow .

Take advantages of excellent features of each Flow Sensor.

Laminar Flow Sensor (Laminar Flow Tube)



- ▶ Wide variety of ranges (F.S.10 mL/min to 100 L/min)
- ▶ Allows measurement of discharge flow rate of pulsative parts such as pumps
- ▶ Durable & robust with no moving part

Mass Flow Sensor



- ▶ Allows measurement with different/variable test pressure
- ▶ No temperature compensation required
- ▶ No atmospheric compensation required
- ▶ High response speed

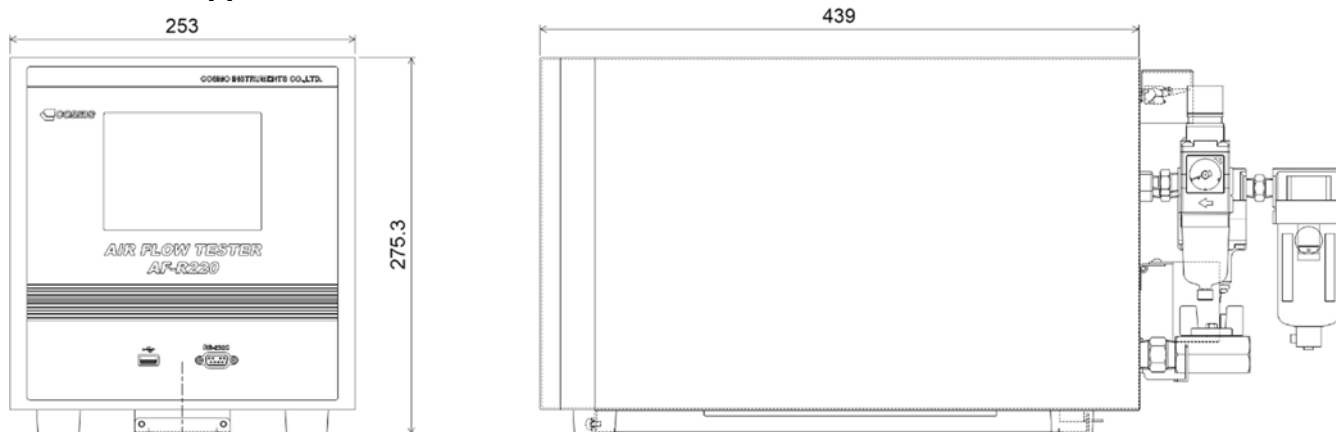
Standard Features

Display	Measurement screen is selectable from 6 different screens.		Data Acquisition	Up to 5000 data are stored. USB can be used for data storing.
Test Reliability	Blow Check	After the flow test, the fill valve is opened to check there is flow. (F4 Type only)	Data Analysis	Counter, Statistics, Waveform display
	C-CHK	The flow is compared with the value of Flow Master.	User Span	Span value is either manually entered or automatically setup.
	F-CHK	The measured flow is compared with the value of Flow Master in every test. (Option: CX)	EXH Interference Prev	Exhaust timing will be controlled for the cases where multiple cavities are tested at the same time.
			Digital Filter	Averages the readings for more stable readings with less variation.
Flow Optimizer	Formula Optimizer	Samples the flows at Target Test Press (P1) to displays the optimized flow.	Equivalent Flow Display	The flow rate when air is flown in an environment of 1 atm at 20 °C is displayed. When the atmospheric sensor (option) is used, this feature can be automatically used.
	Two-Point Optimizer	Samples the flows at two pressure points, Target Test Press (P1) and Off-Target Test Press (P2), to optimize the measured flow when the test pressure is off target.	Flow Limits	Upper limits; UL2/UL, Lower limits: LL2/LL
	Multi-Point Optimizer	Samples the flows at Target Test Press (P1) and other multiple pressure points within the allowable range to optimize the flow when the test pressure is off target.	DET Extension	When the flow is in the range between "S-DET LL and S-DET LL2" or "S-DET UL an S-DET UL2", the DET is repeated.
			Optional Feature	External Exhaust Valve (Exhaust valve unit is sold separately) Bypass circuit ready (Bypass circuit unit is sold separately.)

Specifications

Pressure Media	Air	Port Size	Pressure source / Pilot pressure source Rc 1/4 (Laminar Flow Model 100L only: Rc 3/8) WORK Port 200 mL/min or less: Rc 1/4 500 mL/min or more: Rc 1/2		
Accuracy	■ Laminar Flow Sensor ±1.5% of F.S. ±1 digit (Specified pressure)		CPU	ARM9 400 MHz, DRAM 128 MB	
	■ Mass Flow Sensor ±1.5% of F.S. ±1 digit (Specified pressure) ±3.0% of F.S. ±1 digit (Pressure not specified)	RS-232		Front panel port	Fixed-length output: T, IL, ML, D, P
Specified Pressure Range	Micro (L01): 1 to 10 kPa (Regulator not enclosed) Micro low (L03): 10 to 30 kPa (Mass Flow only) Micro low (L05): 10 to 50 (Laminar Flow only) Low (L): 15 to 80 kPa Medium (M): 30 to 700 kPa Vacuum (V): -10 to -70 kPa (Laminar Flow 20L or less)		Rear panel port	Fixed-length output: T, IL, ML, D, P	
			Test data	Flow, Pressure, Comp value, Air temp, Flow limits, Atm press, and others	
			CSV Copy to USB	csv file	
		Number of Channels	32 channels (#0 to #31)	USB Port	Parameter Backup System Backup Software update Copy Operation Manual (PDF)
Flow Unit	L/min, mL/min, L/s, mL/s, L/h, m³/h, USP (User Span)				
	Power Source	100 to 240 VAC±10%, 50/60 Hz,60 VA max (Use the enclosed power cord at 125 VAC or less)	Pressure Unit	kPa, MPa, (psi, kg/cm², bar, mbar, mmHg, cmHg, inHg, mmH₂O) The units in () are not available for SI unit restriction models.	
Standard Accessories				Quick mounting brackets, Interface connectors, Power cord (3 m), Inspection record, Operation Manual	
	Timer Setting	Up to 999.9 s (Resolution: 0.1 s)			
Pressure Source	Clean air The source pressure must be sufficiently higher than the test pressure.				
Operating Temperature	5 to 45 °C				
Humidity	80 % RH or less / no dew condensation				
Weight	Approx. 15 kg				

External Appearance



Peripheral Equipments

External Exhaust Valve Unit



Prevents contamination when testing parts having water, oil or other foreign matter on them.

External Bypass Circuit Unit



Reduces test time when testing parts with a large internal volume at low test pressure.

Remote Control Box



Externally controls START, STOP and CHG Hold.

Model

AF-R220 **F4** **1L** **M** - **BG W CX** ... (**L**, **KP**, **S**)

A B C D E F G

A Flow Sensor

Mass Flow Sensor	Laminar Flow Sensor
F3	F4

B Flow Sensor Range

Mass Flow Sensor	500ML	2L	5L	20L	50L	100L								
Laminar Flow Sensor	10ML	20ML	50ML	100ML	200ML	500ML	1L	2L	5L	10L	20L	30L	50L	100L

C Test Pressure Range

	Micro	Micro Low	Micro Low	Low	Medium	Vacuum
Test Pressure Range	1 to 10 kPa	10 to 30 kPa	10 to 50 kPa	15 to 80 kPa	30 to 700 kPa	-10 to -70 kPa
Code	L01	L03 Mass Flow only	L05 Laminar Flow only	L	M	V

D Option

B1	Built-in Bypass Circuit	Effective for large-volume parts Pressurizes the tested part during CHG stage.	FR	Dual Range Calibration (Only for F4)	L Range and U Range calibrations are available for 1L or higher ranges.
G1	Built-in Exhaust Valve	Exhaust Valve is set in the tester. Prevents testers from oils and dusts	W	Stop Valve Monitoring	Checks open/close of stop valve
F	Dual Pressure (Bypass circuit unit is sold separately.)	Reduces pressurization time by applying a pressure higher than the test pressure for a predetermined period of time (or to a target pressure) during CHG.	A	Filter Option	Filter with Auto-drain
C	Secondary Flow Measurement	The flow coming out of the tested part is measured and judged.	K	Atmospheric Pressure Sensor (For F4 only)	The atmospheric pressure is automatically captured with a high performance atmospheric pressure sensor and compensated.
R1	Dual pressure EP Regulator connector	Specify this option when EP Regulator is selected in option F.	PX2	Battery Option	Rechargeable Battery. The rechargeable battery does not conform to the CE.
CX	Automatic CAL Check	Automatically checks sensitivity with flow master			

E Flow range

F Test pressure

Mass flow

E Flow range		F Pressure Range	
Code	Flow Range	Pressure	Vacuum
500ML	0 to 500 mL/min	10 to 700 kPa	-10 to -70 kPa
2L	0 to 2 L/min	10 to 700 kPa	-10 to -70 kPa
5L	0 to 5 L/min	10 to 700 kPa	-10 to -70 kPa
20L	0 to 20 L/min	10 to 700 kPa	-10 to -70 kPa
50L	0 to 50 L/min	10 to 700 kPa	—
100L	0 to 100 L/min	10 to 700 kPa	—

- Select the range from the lists above.
- Specify the test pressure within each pressure range.
- Consult Cosmo for unspecified ranges

G Conversion temperature

20 °C	0 °C
S	N

Laminar Flow

E Flow range		F Pressure Range	
Code	Flow Range	Pressure	Vacuum
10ML	0 to 10 mL/min	10 to 700 kPa	-10 to -70 kPa
20ML	0 to 20 mL/min	10 to 700 kPa	-10 to -70 kPa
50ML	0 to 50 mL/min	10 to 700 kPa	-10 to -70 kPa
100ML	0 to 100 mL/min	10 to 700 kPa	-10 to -70 kPa
200ML	0 to 200 mL/min	10 to 700 kPa	-10 to -70 kPa
500ML	0 to 500 mL/min	10 to 700 kPa	-10 to -70 kPa
1L	0 to 1 L/min	10 to 700 kPa	-10 to -70 kPa
2L	0 to 2 L/min	10 to 700 kPa	-10 to -70 kPa
5L	0 to 5 L/min	10 to 700 kPa	-10 to -70 kPa
10L	0 to 10 L/min	10 to 700 kPa	-10 to -70 kPa
20L	0 to 20 L/min	10 to 700 kPa	-10 to -70 kPa
30L	0 to 30 L/min	10 to 700 kPa	—
50L	0 to 50 L/min	10 to 500 kPa	—
100L	0 to 100 L/min	10 to 500 kPa	—

The contents in this product information are as of Sep 2020. The specifications are subject to change without prior notice.

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